

1 **Eco-friendly Hybrid Paper–AgBr–TiO₂ for efficient Photocatalytic aerobic**

2 **Mineralization of Ethanol**

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27 **Abstract**

28 In this study, a facile and effective route to prepare hybrid photocatalysts (paper–TiO₂, paper–
29 TiO₂–AgBr and paper–AgBr–TiO₂) has been reported. The preparation procedure consisted of
30 the direct adsorption of the previously synthesized titania nanoparticles (TiO₂ sol) to generate
31 the TiO₂ nanosphere and the immersion process in an aqueous suspension of AgBr to form the
32 AgBr nanoclusters on paper fibers. The synthesis technology is economic, efficient,
33 environmentally friendly and easy to implement even at industrial scale. A cellulose-based
34 structure with well dispersed TiO₂ particles of around 1 μm and a pseudo-liquid coating of Ag⁺
35 and AgBr species was obtained. All the prepared photocatalysts demonstrated effective
36 photocatalytic performance in gaseous phase ethanol degradation with simulated sunlight
37 illumination, through the direct mineralization to CO₂ and the parallel reaction via acetaldehyde
38 degradation. A relevant improvement in the photocatalytic activity was noticed when TiO₂ was
39 associated with AgBr nanocrystals, with a higher effect observed when AgBr was loaded onto
40 the paper surface prior to TiO₂. Ag–Ti interaction reduces the pair recombination rate and
41 increases the available charge carriers generating reactive OH⁻ radicals from both Ag-species
42 and TiO₂, and O₂⁻ radicals from Ag⁺–AgBr species, which would be involved in the ethanol
43 degradation process.

44

45 **Keywords:** Paper-AgBr-TiO₂; ethanol photodegradation; surface functionalization; sunlight
46 irradiation

47 **1. Introduction**

48 Semiconductor photocatalysis is being presented as a suitable solution for
49 environmental and energy problems (Bian et al., 2014; Jiménez-Tototzintle et al., 2018; Liu et
50 al., 2015; Sboui et al., 2017; W.-S. Wang et al., 2013; Zhang et al., 2015). Among the
51 semiconductor photocatalysts, titanium dioxide (TiO₂) has been considered as one of the most
52 suitable used material as a result of its high performance, nontoxicity, good chemical inertness,
53 long-term stability, inexpensive and ecological friendly character (Qian et al., 2019; S.-H.
54 Wang et al., 2013).

55 Nevertheless, the use of TiO₂ to reduce environmental pollutants is still limited and
56 below expectations. One of the disadvantages is the separation and reuse of the titania in powder
57 form when it is used in slurry, as well as the precipitation in the solution and the tendency of
58 the particles to aggregate, which control the possibility of using TiO₂ nanoparticles in
59 photocatalysis applications. Furthermore, the photocatalytic activity of TiO₂ is essentially
60 limited to UV domain due to its wide band gap (3.0–3.2 eV) and the rapid recombination rate
61 of each hole-electron (h⁺/e⁻) pair (Xu et al., 2020).

62 TiO₂ coating on a flexible support is an excellent approach to recover the catalyst and
63 reuse it. Among the different substrates reported in the literature, paper-TiO₂ nanostructures
64 have received special attention because of the incorporation of the characteristics of TiO₂ and
65 cellulose paper into a high-performance material. The main advantages of cellulose papers are
66 their low cost, high availability, flexibility, lightness, environmentally friendly character, well
67 thermal stabilization up to 250 °C, bending capacity and good mechanical properties (Abdel
68 Rehim et al., 2016; Pelton et al., 2006). Moreover, the specific structure of cellulose that
69 contains a high number of surface hydroxyl groups favors the bond between TiO₂ and cellulosic
70 fibers by cellulose-O-Ti bridging (Daoud and Xin, 2004). This structure provides a good

71 template for the generation of TiO₂. Therefore, the cellulose paper substrate presents a series of
72 properties that make it more attractive in comparison with traditional rigid substrates.

73 The first description of the use of papermaking technique to produce paper–TiO₂,
74 obtaining active materials in the degradation with air of acetaldehyde under weak fluorescent
75 light, was performed by (Matsubara et al., 1995). Since then, several papers focused on the
76 improvement of the immobilization approach and the enhancement of the photocatalytic
77 activity of the hybrid paper–TiO₂ in the removal of several pollutants, such as volatile organic
78 compounds (VOCs), dyes or amines, have been reported. It is noteworthy that the origin of
79 these toxic compound emission, such as ethanol, is anthropogenic and their control is crucial
80 (Carbuloni et al., 2020; Ferrero et al., 2018) being their photodegradation an efficient solution
81 (Hitam and Jalil, 2020).

82 The methodology of immobilization and incorporation and the uses of materials
83 obtained by the functionalization of paper with metal oxide nanostructures, as TiO₂, are still
84 under review (Chauhan et al., 2015; Pelton et al., 2006). Currently, two methods are used to
85 incorporate photocatalyst to the paper during its synthesis process. The first method is known
86 as the wet-end addition, where TiO₂ is mixed with the paper mill suspension and this mixture
87 is filtered during the paper formation. Nevertheless, through this method, only a small portion
88 of TiO₂ particles can be embedded within the paper and, in addition, there is the possibility of
89 aggregation between these particles during the process of embedding, which would limit the
90 photocatalytic performance. The second method is the coating of TiO₂ on the paper by the
91 impregnation of the dry paper with the TiO₂ suspension by passing a two-roll press. In this
92 process, the presence of a binder is often necessary to link TiO₂ NPs with the paper, which can
93 negatively affect the photocatalytic performance of TiO₂. Therefore, the development of a more
94 effective method is necessary to immobilize TiO₂ nanoparticles on paper in a controlled manner
95 without compromising the flexibility of the paper and its thermal or chemical stability. One

96 method is the direct adsorption of the previously synthesized titania nanoparticles (TiO_2 sol)
97 onto the paper followed by a mild drying process to enhance the irreversible anchoring of the
98 TiO_2 NPs on the fiber surface. The advantages of this technique are its easy implementation
99 and the certainty of the obtaining of an effective fiber coating with uniform particles of TiO_2 .
100 However, the shift to the visible light range cannot be reached by the immobilization of TiO_2
101 on the cellulose paper. For that, the association of TiO_2 with a semiconductor that shows a
102 narrower band gap, such as AgBr ($E_g = 2.6$ eV), might be the alternative to improve the
103 photocatalytic activity in the visible region through a more effective separation of
104 photogenerated electrons and holes and, in addition, it can also prevent the recombination (Cui
105 et al., 2018; Wang et al., 2012).

106 Despite the strong interest of researchers in the field of photocatalysis in recent years,
107 especially its applications in the environmental field, it remains below expectations, especially
108 when it comes to systematic studies that explain the effect of photocatalytic paper association
109 with another catalyst and the extent of the impact of this association on the photocatalytic
110 properties of hybrid paper- TiO_2 and the consequently improvement in pollutant reduction.
111 Therefore, this paper is focused on the study of the association of AgBr with paper- TiO_2 ,
112 depending on the order of preparation, and its influence on the mineralization of ethanol, as a
113 model VOC, under simulated sunlight illumination at room temperature.

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116 **2. Materials and methods**

117 **2.1. Materials**

118 The chemical compounds (provided by Aldrich) employed in this study were titanium butoxide
119 ($\text{Ti}(\text{O}i\text{Bu})_4 \geq 97\%$), silver nitrate ($\text{AgNO}_3 \geq 99.8\%$), potassium bromide ($\text{KBr} \geq 99\%$), isopropyl
120 alcohol ($\text{C}_3\text{H}_7\text{OH} \geq 99.5\%$), nitric acid ($\text{HNO}_3 \geq 65\%$) and ethanol ($\text{C}_2\text{H}_5\text{OH} \geq 99.0\%$). All of

121 them were of analytical grade. The cellulose source (paper) used was a filter paper supported
122 by Whatman.

123

124 **2.2. Synthesis of photocatalysts**

125 TiO_2 sol solution was prepared adding slowly 1.5 (w/v) % solution of $\text{Ti}(\text{OBU})_4$ to 30
126 mL of isopropyl alcohol under constant stirring until it became gel. After that, the sample was
127 dried at 80 °C in oven for 3 h and then, 20 mL of HNO_3 (1 M) was added drop by drop to the
128 mixture under continuous stirring at room temperature. Afterwards, it was introduced in an
129 autoclave and heated at 130 °C for 3 h to produce TiO_2 sol nanoparticles. Once TiO_2 sol solution
130 was cooled to room temperature, the immersion of a pure cellulose paper in this solution was
131 carried out for 4 h. After removing the paper from the TiO_2 sol solution, the sample was dried
132 at 60 °C for 3 h, and this sample was named as paper- TiO_2 .

133 On the other hand, paper- AgBr-TiO_2 was prepared by immersing a pure cellulose paper
134 in 20 mL of AgBr solution (10^{-3} M) for 4 h at room temperature. Then, the sample was
135 thoroughly washed with water and dried at 60 °C for 3 h. Subsequently, the paper- AgBr was
136 immersed into TiO_2 sol for 4h at room temperature and, finally it was dried at 60 °C for 3 h. A
137 series of catalysts was prepared using this procedure and changing the concentration of AgBr
138 solution between 10^{-5} and 10^{-1} M.

139 To analyze the influence of the incorporation order to the catalyst, paper- $\text{TiO}_2\text{-AgBr}$,
140 was also prepared using the same synthesis steps as in the preparation of paper- AgBr-TiO_2 but
141 using paper- TiO_2 instead of pure cellulose paper. To summarize, the preparation methods
142 employed in this work for the synthesis of paper- TiO_2 , paper- $\text{TiO}_2\text{-AgBr}$ and paper- AgBr-
143 TiO_2 are displayed in Figure 1.

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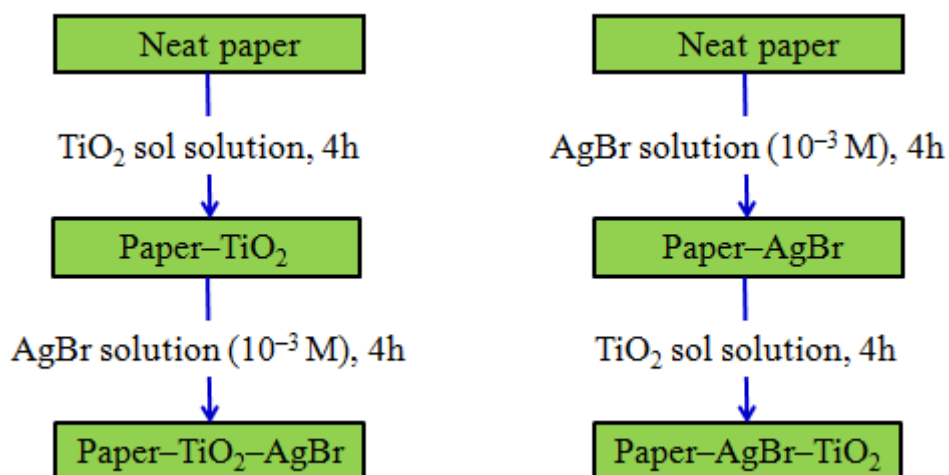


Figure 1. Scheme of the procedure followed in the hybrid photocatalyst preparation.

2.3. Characterization of photocatalysts

The synthesized materials were analyzed using several techniques in order to study their physical and chemical properties. Raman spectroscopy was used to analyze the crystalline phase of each sample, using a LabRAM Analytical Raman micro-spectrograph, with a He-Ne laser source ($\lambda=632.8$ nm) and CCD detector. The surface morphology of hybrid photocatalysts was studied by scanning electron microscopy (SEM) obtained with the JEOL JSM-840 microscope. The chemical composition of hybrid photocatalysts has been studied by X-ray photoelectron spectroscopy (XPS) with a PHI Versa Probe II spectrometer, which works with unmonochromatized Al K α source (1486.7 eV) at 14 kV and 15 mA. The regions of Ti2p, O1s, Ag3d and Br3d were analyzed and the carbon C1s peak centered at 284.8eV was used as internal standard to determine peak positions within ± 0.2 eV accuracy. The optical properties of the materials were studied at room temperature by UV-vis diffuses reflectance spectrophotometer (DRS, TU-1901), and Photoluminescence (PL) spectroscopy (Fluorolog 3-21, Horiba Jobin Yvon, France). X-ray diffraction (XRD) patterns were registered using a BRUKER AXS diffractometer (Bruker AXS, Madison, WI) with a Cu-K α radiation, generated at 30 kV, and an

163 incident current of 100 mA. Samples consisting of a thin film of the photocatalysts were
164 analyzed from 10° to 65° (2θ), using scanning steps of 0.05° and 100 s per step. In order to
165 quantify the silver content, ICP measurements were carried out over the samples after the
166 digestion of the paper and using an inductively coupled plasma atomic emission spectrometer
167 (ICP-AES Perkin-Elmer OPTIMA 3000).

168

169 **2.4. Photoactivity experiments**

170 To verify the efficiency and ability of the photocatalysts that were prepared in this study
171 to remove ethanol in gas phase, a series of photodegradation experiments of ethanol was
172 conducted in a cylindrical batch-type reactor of Pyrex glass (height: 14.0 cm, diameter: 9.0 cm
173 and volume of 890 cm^3). The photocatalytic paper was placed in the reactor as a 7 cm diameter
174 circle.

175 Before starting the experiments, the reactor was purged of any gas by cleaning it with
176 oxygen for 1 h. Thereafter, ethanol was injected by a septum located inside wall of the
177 photoreactor. The initial concentration of ethanol in gas phase was stabilized at $100\ \mu\text{M}$.

178 The reactor is was placed in the center of the SOLARBOX apparatus which has a Xenon
179 lamp (500 W) simulating solar energy and placed at the top. It also contains a water filter located
180 between the reactor and the lamp to keep the heat of reactor at room temperature. Before starting
181 the irradiation process with the Xenon lamp, the apparatus was maintained in the dark for 1 h
182 in order to balance the adsorption between the catalyst and the pollutant (ethanol). The duration
183 of one test for each catalyst took 5 h of illumination and $200\ \mu\text{L}$ of gas was periodically taken
184 from the reactor via a gas-tight syringe for analysis. GC-17A Shimadzu gas chromatograph
185 with a HP-1 column and a flame ionization detector (FID) was used to monitor the
186 concentration of ethanol and the intermediate products, whereas CO_2 content was quantified by
187 an HP6890 gas chromatograph with a 60/80 Carboxen column and a TCD.

188 The percentage of ethanol conversion in the reactor is expressed by the following
189 equation (eq. 1):

$$\text{Conversion (\%)} = \frac{[\text{ethanol}]_{\text{in}} - [\text{ethanol}]_{\text{out}}}{[\text{ethanol}]_{\text{in}}} \cdot 100 \quad (1)$$

190
191 where $[\text{ethanol}]_{\text{in}}$ and $[\text{ethanol}]_{\text{out}}$ are the molar concentrations at the inlet and outlet of ethanol,
192 respectively.

193 The percentage of conversion to CO_2 was calculated using the following equation:

$$\text{Mineralization (\%)} = \text{Conversion to } \text{CO}_2 (\%) = \frac{[\text{CO}_2]_{\text{out}}}{n \cdot [\text{ethanol}]_{\text{in}}} \cdot 100 \quad (2)$$

194
195 where $[\text{CO}_2]_{\text{out}}$ represents the concentration of CO_2 measured at the outlet of the photocatalytic
196 reactor and n represents the number of carbon atoms that ethanol contains.

197 In addition, the photocatalytic stability of the samples was analyzed with recycling experiments.
198 For that, four cycles of illumination with a duration of 120 min were carried out, with an
199 intermediate process between them that consisted of keeping the sample in the oven at 70°C
200 during 30 minutes and then 1 hour in the reactor under oxygen atmosphere in order to reactivate
201 the catalyst.

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208 **3. Results and discussion**

209 **3.1. Characterization of materials**

210 Raman spectroscopy is a powerful and rapid technology to identify TiO_2 , even when
211 is associated with other material in a low amount. In Figure 2, the spectra for both untreated
212 and treated paper by TiO_2 as well as AgBr are shown to verify the structure of each sample.
213 The spectrum for neat paper (a) is similar to that previously reported (Liu et al., 1998; Sboui et
214 al., 2018) and corresponds to the typical bands of cellulose I, with characteristic modes around
215 400 , 1100 and 1400 cm^{-1} related to the cellulosic ring deformation, the β -1,4- glycosidic
216 linkages of the D-glucose units and H-C-H and H-O-C bending modes of cellulose.

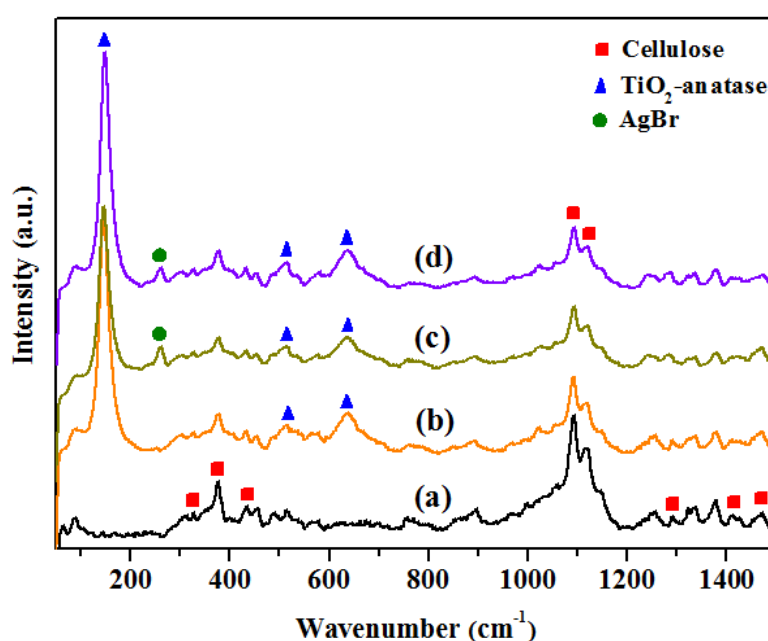
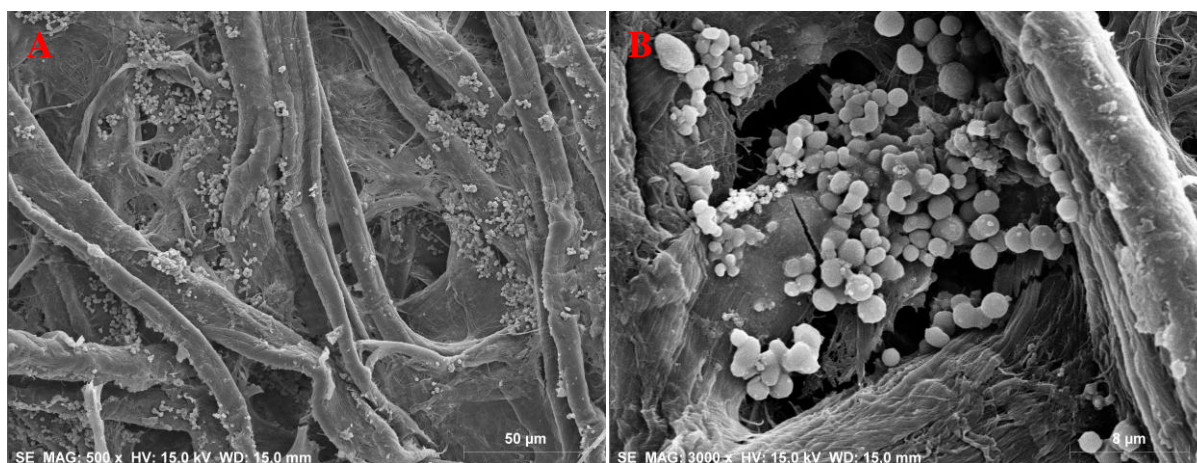


Figure 2. Raman spectra of neat paper (a), paper- TiO_2 (b), paper- TiO_2 -AgBr (c) and paper-AgBr- TiO_2 (d).

217
218 After the incorporation of TiO_2 on the paper by dipping it in a pre-prepared TiO_2
219 solution, the bands associated with cellulose did not disappear indicating that the paper structure
220 was maintained. Moreover, new bands at ~ 147 , 516 and 637 cm^{-1} were observed and related to
221 Raman-active modes of TiO_2 in anatase phase with the symmetries of E_g , $A_{1g} + B_{1g}$ and E_g ,
222 respectively (Hou et al., 2011; Ohsaka et al., 1978; Sboui et al., 2020, 2018), confirming the
223 formation of titania on the surface of cellulose fibers.

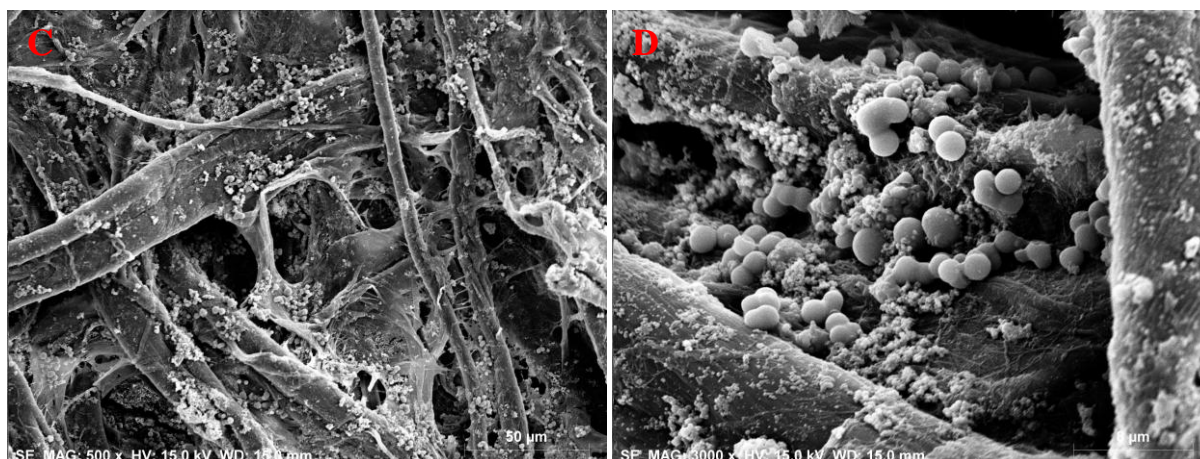
224 For paper-TiO₂-AgBr and paper-AgBr-TiO₂, all the characteristic modes of the paper-
225 TiO₂ were observed and correspond to anatase TiO₂ and cellulose I. Moreover, an additional
226 signal was detected at 259 cm⁻¹ associated with the AgBr phase (Bottger and Damsgard, 1971).
227 The incorporation of AgBr to the catalyst for both samples, without changing the TiO₂ crystal
228 structure, was confirmed and the order of addition of the elements during the synthesis
229 procedure did not modify the surface crystalline species. Similar trends were confirmed by
230 XRD and the diffractograms obtained for paper-AgBr-TiO₂ and paper-TiO₂-AgBr are presented
231 (Fig. S1). In addition to the peaks associated with cellulose, signals related to anatase phase and
232 AgBr were detected in both catalysts, without significant differences in the crystallinity. It is
233 noticeable that the crystallization degree was lower than that observed for unsupported
234 materials reported by other authors (Sui et al., 2015; Zhang et al., 2011) due to the preparation
235 procedure over the cellulose, but it is similar between all the synthesized samples.

236 To better understand the morphology of the structures and the relation with the synthesis
237 procedure, SEM images were taken and are presented in Figure 3. In the SEM images of the
238 synthesized TiO₂ over the paper surface (Fig. 3 (A and B)), the paper fibers can be observed
239 together with small spherical structure particles with an average diameter around 1µm that are
240 highly dispersed onto the paper and are characteristic of TiO₂ (Ding et al., 2020).

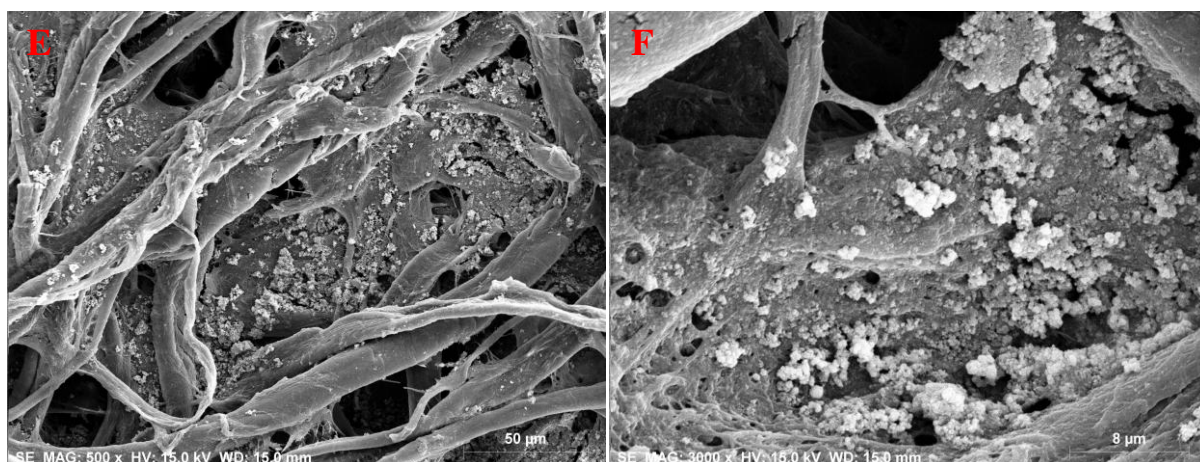


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244 **Figure 3.** Images obtained by SEM of paper-TiO₂ (A, B), paper-AgBr-TiO₂ (C, D) and paper-TiO₂-
245 AgBr (E, F).

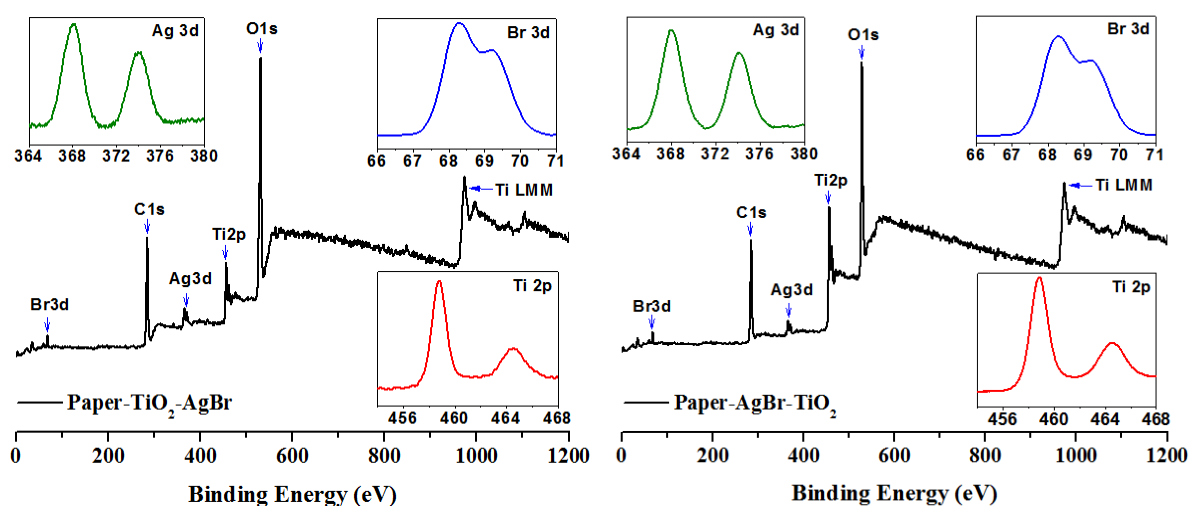
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247 For paper-AgBr-TiO₂ (Fig. 3 (C and D)), the images of surface showed the TiO₂
248 particles are dispersed on the paper fibers with similar aspect as that observed for paper-TiO₂.
249 At higher magnification (Fig.3 D), nanoparticles dispersed on the paper fibers can be seen
250 beside titanium oxide, which corresponds to AgBr generated before the growth of the TiO₂
251 nanoclusters. Therefore, the formation of AgBr and TiO₂ particles dispersed onto the paper
252 fibers was confirmed. For paper-TiO₂-AgBr (Fig. 3 (E and F)), no noticeable change in the
253 overall surface morphology was observed compared to paper-AgBr-TiO₂, since, in general, it
254 is formed by paper fibers with small particles deposited in them. At higher magnification (Fig.3
255 F), Ag aggregate species associated with AgBr partial decomposition were homogeneously

256 dispersed on the paper fibers, while a reduction of TiO₂ nanocluster population was observed
257 for paper-TiO₂-AgBr.

258 The survey spectrum indicates the presence of Ti, Ag, O, Br and C, and Ti2p, Ag3d,
259 O1s, Br3d and C1s regions were analyzed. XPS data of paper-AgBr-TiO₂ and paper-TiO₂-AgBr
260 samples are displayed in Figure 4. The titanium spectrum of both samples showed two bands
261 centered at binding energy (BE) values of 459.3 eV and 465.2 eV, associated with Ti2p_{3/2} and
262 Ti2p_{1/2} of TiO₂, respectively (Huy et al., 2019). The Ti BE values for paper-AgBr-TiO₂ and
263 paper-TiO₂-AgBr photocatalysts were not shifted compared to those of pure TiO₂, indicating
264 that Ag and Br species physically interact with TiO₂.

265



266

Figure 4. XPS survey of paper-TiO₂-AgBr and paper-AgBr-TiO₂. In the inset, the Ti2p, Ag3d and Br3d regions are shown.

267 Two peaks at 373.4 and 367.4 eV were distinguished in the Ag3d spectrum, which
268 correspond to Ag3d_{3/2} and Ag3d_{5/2}, respectively, of Ag⁺ of the AgBr (Sui et al., 2015). Other
269 BE for Ag were not registered and the spectrum clearly confirms the non-existence of Ag-metal
270 species in both catalysts, which is also consistent with Raman spectra, although their presence
271 under reaction conditions cannot be discarded. For Br3d, two specific signals localized at 68.23
272 eV and 69.24 eV were observed and assigned to Br3d_{5/2} and Br3d_{3/2}, respectively, which can

273 be associated with Br^- in AgBr (Wang et al., 2009; Zhang et al., 2011). In addition, the C1s
 274 region was deconvoluted into three bands centered at BE values of 285.7, 286.4 and 288.0 eV.
 275 The former is attributed to the carbonyl group presence of the cellulose that acts as support and
 276 the other two weak peaks correspond to C-species contained in the cellulose paper. From XPS
 277 data, a cellulose-based hierarchical structure with TiO_2 particles decorated with a pseudo-liquid
 278 coating of Ag^+ and AgBr species can be proposed. The surface distribution depends on the
 279 incorporation order in the preparation of Ag- TiO_2 nanocomposites. As can be observed in Table
 280 1, where the surface atomic composition registered by XPS is presented, Ag/Br and Ag/Ti
 281 atomic ratios are sensible to the formulation.

282

283

Table 1. Surface composition of the samples obtained by XPS

	O (%)	Ti (%)	Ag (%)	Br (%)
Paper- TiO_2	45.65	2.99	0	0
Paper-AgBr	34.98	0	2.64	7.93
Paper- TiO_2 -AgBr	49.21	16.21	0.78	0.09
Paper-AgBr- TiO_2	46.14	3.67	0.23	0.45

284

The balance corresponds to carbon

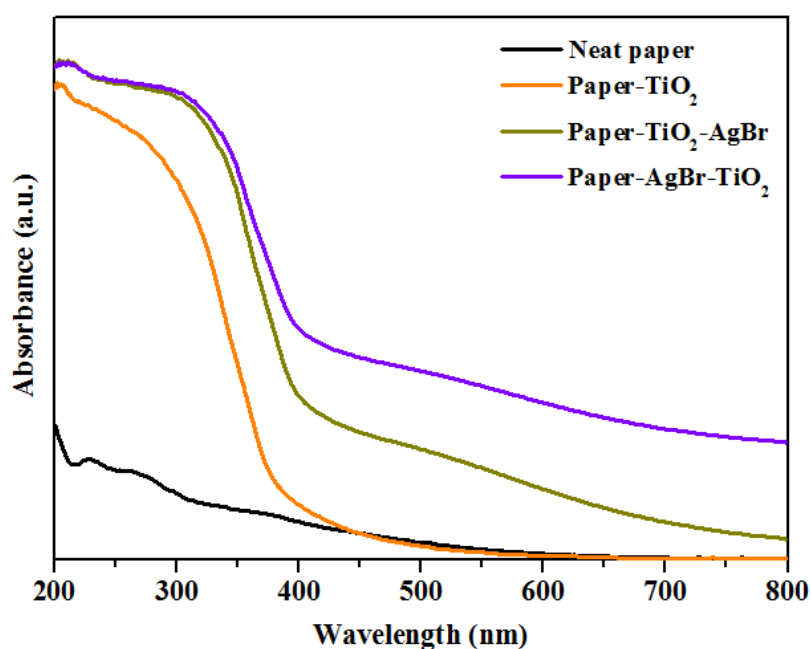
285

286 The atomic ratio Ag/Br was 0.33, 0.51 and 8.67 for paper-AgBr, paper-AgBr- TiO_2 and
 287 paper- TiO_2 -AgBr, respectively. Although those values are far from the stoichiometry of the
 288 Ag-precursor, apparently the incorporation of AgBr on cellulose before the addition of Ti-
 289 precursor produces a decrease in the number of silver sites that are exposed. So, the Ti/Ag
 290 atomic ratio values are close to $\sim 20/1$ and $\sim 15/1$ for paper- TiO_2 -AgBr and paper-AgBr- TiO_2 ,
 291 respectively, which, additionally, presented Ag bulk content of 0.19 and 0.27 $\text{mg}\cdot\text{g}^{-1}$ by ICP
 292 measurements. These results indicated that a slight lower silver content is incorporated to the

293 catalyst if the surface is covered with titania, but it is more located on the surface, although in
294 general a higher Ag/Ti ratio was found for paper-AgBr-TiO₂ material.

295 The SEM, Raman and XPS results show the formation of TiO₂ anatase and AgBr
296 nanoclusters on the surface of the paper. It also gives evidence that deposition of TiO₂ and AgBr
297 on the surface of the paper takes place for both synthesis routes, without the modification of the
298 species, although the interaction between the species is different.

299 The optical properties of the photocatalysts were studied by UV-vis absorption and
300 photoluminescence (PL) emission spectra. The UV-vis absorption spectra of neat paper, paper-
301 TiO₂, paper-TiO₂-AgBr and paper-AgBr-TiO₂ are shown in Figure 5.

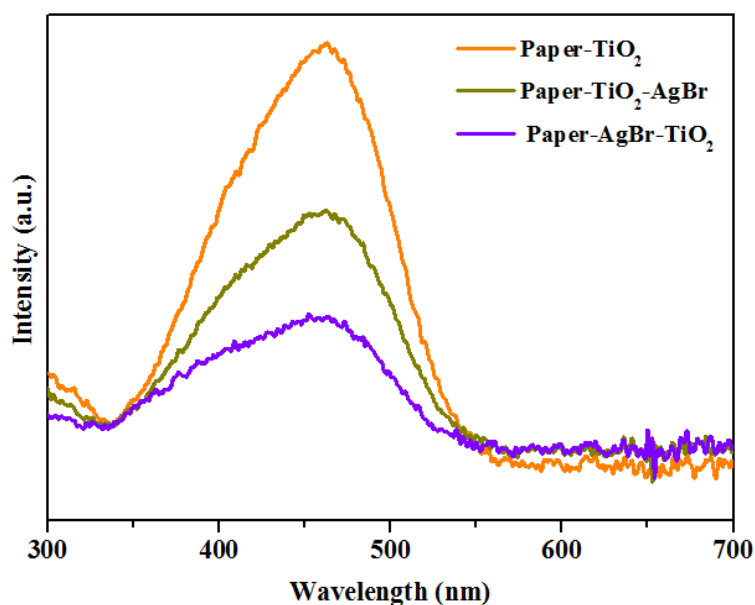


302
303 **Figure 5.** UV-vis spectra of neat paper (cellulose), paper-TiO₂,
304 paper-TiO₂-AgBr and paper-AgBr-TiO₂.

305 As can be observed, the unmodified cellulose did not provide any absorption in the
306 visible spectral region, with the exception of low absorption in the UV region, mainly due to
307 side-chemical components of the cellulose. In the cellulose TiO₂-doped material a typical UV-
308 Vis spectrum associated with TiO₂ particles, where an abrupt increase of the absorption below
309 400nm with a maximum at 370nm assigned to the intrinsic band-gap absorption of pure TiO₂-

310 anatase of $\sim 3.2\text{eV}$ was registered. It was also evidenced that the incorporation of AgBr
311 significantly affects the optical properties of TiO₂-coated cellulose and leads to the continuous
312 absorption band in the range of 400 – 800 nm, resulting from the overlapping of Ag⁺ species
313 absorption and light absorption of silver halide (AgBr). In addition, a strong absorption in the
314 whole UV-Vis spectra was also registered up to 800 nm (Cui et al., 2018; Wang et al., 2012).
315 The diffuse reflectance spectra of the cellulose-based TiO₂ doped and AgBr-modified materials
316 presented a blue-shift and increased the absorbance in the visible range depending on the order
317 of incorporation of the photoactive components, associated with the interaction and the nature
318 and dispersion medium composition. The blue-shift and the absorbance increment detected for
319 paper–AgBr–TiO₂ in comparison with paper–TiO₂–AgBr should be connected with the
320 modification of the distribution and the appearance of Ag-species, since the Ag-species
321 population was higher for paper–AgBr–TiO₂. The extension of the absorption in Vis-region
322 should modify the photocatalytic activity.

323 The photoluminescence (PL) emission of the catalysts was also measured to better
324 understand the behavior of light-generated electrons and holes in the catalysts, because PL
325 emission results from the recombination of free carriers. In Figure 6, the responses for paper–
326 TiO₂, paper–TiO₂–AgBr and paper–AgBr–TiO₂ in the wavelength range from 300 to 700 nm
327 ($\sim 4.5 - 1.5\text{ eV}$) with excitation at 250nm are shown. The emission spectra profiles were similar
328 for all the samples. A single emission signal centered at 465 nm was registered, but this broad
329 and non-symmetrical contribution is a consequence of superimposed contributions, which
330 should be mainly associated with direct and assisted-indirect transitions along with the
331 contribution of other less-intense oxygen vacancies and defects related to TiO₂ (anatase)
332 nanocrystals.



333
334 **Figure 6.** PL spectra of paper-TiO₂, paper-TiO₂-AgBr and paper-AgBr-TiO₂.
335

336 The PL emission spectra is further attenuated when AgBr (mainly metallic components)
337 is incorporated to the composite. So, PL intensity for paper-AgBr-TiO₂ material is lower than
338 that registered for paper-TiO₂-AgBr material and was attributed to the AgBr partial coverage
339 of TiO₂ nanoclusters as was observed in SEM images. This fact suggests that a lower
340 recombination rate of light-generated charge carriers related to charge separation efficiency was
341 enhanced for paper-AgBr-TiO₂ catalyst, due to the Ag-Ti interaction in this material reduces
342 the pair recombination rate of electrons and holes and increases the number of charge carriers
343 available for photooxidation reaction promoted on TiO₂ surface.

344 In general, the morphology of the structures and optical properties of hybrid
345 photocatalysts are significantly influenced by the synthesis procedures and should influence the
346 photodegradation activity of ethanol under visible light irradiation.
347

348 **3.2. Photocatalytic activity**

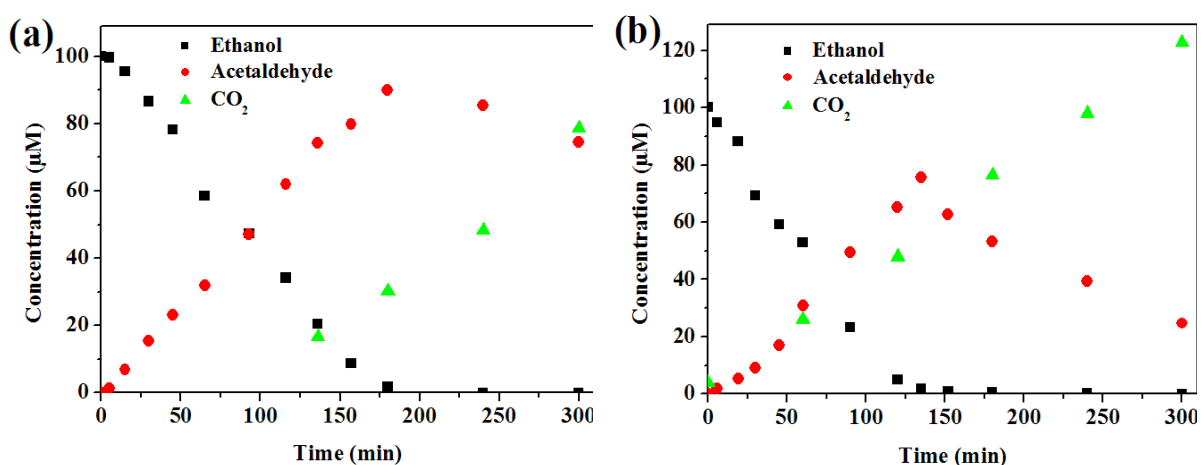
349 The photocatalytic assisted aerobic-oxidation performance for the ethanol degradation,
350 as a model of volatile organic compounds (VOCs), was analyzed over these catalysts. A series

351 of blank reactivity experiments of ethanol degradation was performed under the same
352 experimental conditions, but in the absence of light or oxygen or catalyst to verify the effect of
353 each of them on the process of degradation. All of these experiments concluded that there is no
354 reactivity in the degradation of ethanol, which indicates that the existence of light, oxygen, and
355 catalyst are essential elements in the process of degradation of ethanol and also the important
356 role that all of these factors play in the photocatalytic activity. Prior the ethanol degradation
357 process started under Xenon lamp illumination, the catalyst was placed in the reactor in dark
358 for one hour to achieve the adsorption equilibrium. Nevertheless, it was noted that the
359 adsorption of ethanol was permanently negligible with all prepared hybrid catalysts.

360 In Figure 7, the photocatalytic performance in ethanol decomposition of paper-TiO₂,
361 paper-TiO₂-AgBr and paper-AgBr-TiO₂ is displayed, where the concentration profiles of
362 ethanol and acetaldehyde and carbon dioxide, as intermediate products, are represented. The
363 concentration of ethanol decreased with time whereas an increase of acetaldehyde and CO₂ was
364 detected. It is important to note that CO₂ evolves exponentially while for acetaldehyde a
365 maximum can be observed and coincides with the time in which ethanol concentration is almost
366 negligible. A significant improvement in the photocatalytic performance was observed when
367 Ag-species interact with TiO₂, since the time necessary to completely remove ethanol is reduced
368 and the values of mineralization to CO₂ increased with a higher effect when AgBr was loaded
369 onto the paper surface prior to TiO₂ i.e. in the case of paper-AgBr-TiO₂ compared to the
370 photocatalytic performance of paper-TiO₂-AgBr. Although the conversion of ethanol was
371 100% after 5h of illumination for all catalysts, the rate of mineralization was 39.4, 61.3 and
372 83.4% for paper-TiO₂, paper-TiO₂-AgBr and paper-AgBr-TiO₂, respectively. So, the
373 estimated degradation rate of ethanol increased close to 1.31 times for paper-TiO₂-AgBr and
374 1.72 times for paper-AgBr-TiO₂ catalysts respect to the rate registered for paper-TiO₂. This
375 agrees that there is a synergistic effect when AgBr was incorporated onto the cellulose before

376 to TiO₂ as it was observed in the removal of other VOCs, such as benzene or acetone (Zhang et
377 al., 2011). Higher conversion values than other materials containing Ag and TiO₂ used in dye
378 removal were obtained (Bian et al., 2020; Sui et al., 2015) and also if it is compared with these
379 species supported on natural fibers (Lopes et al., 2020), which requires 3 hours to remove
380 anthracene in similar conditions or 2 hours at 40°C, with a lower initial degradation rate.
381 Although, in all cases, the incorporation of Ag to titania-based catalysts has increased the
382 photocatalytic activity (Mkhalid et al., 2020; Sun et al., 2020), the materials presented in this
383 work showed a higher initial ethanol removal rate, and the complete conversion of volatile
384 compounds can be achieved in 100 minutes at room temperature, being highly active for the
385 process.

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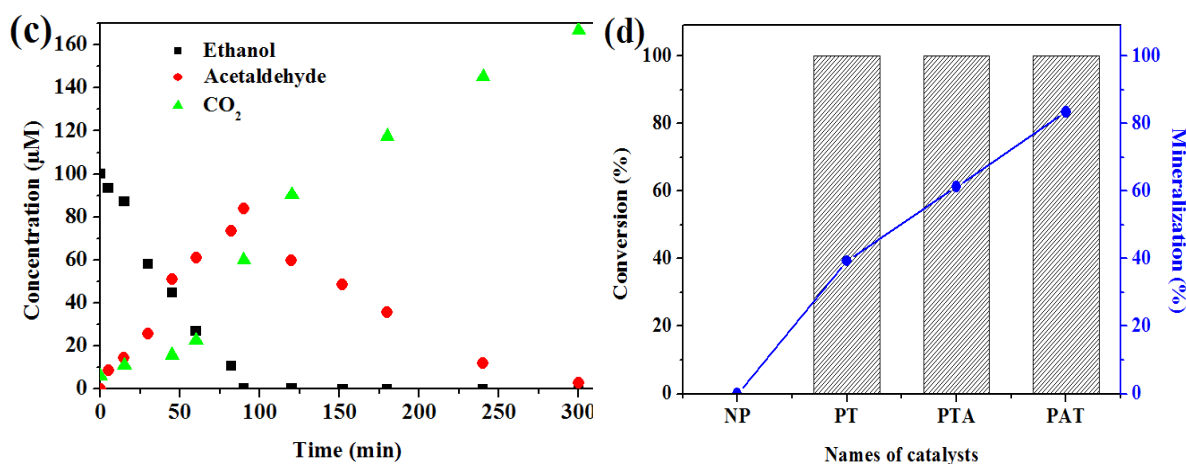


Figure 7. Photodegradation curves of ethanol and production of acetaldehyde and CO₂ versus irradiation time in the presence of paper-TiO₂ (a), paper-TiO₂-AgBr (b), paper-AgBr-TiO₂ (c) and conversion and mineralization ratio of ethanol (d). In the figure NP, PT, PTA and PAT are the abbreviations of “neat paper, paper-TiO₂, paper-TiO₂-AgBr and paper-AgBr-TiO₂”, respectively.

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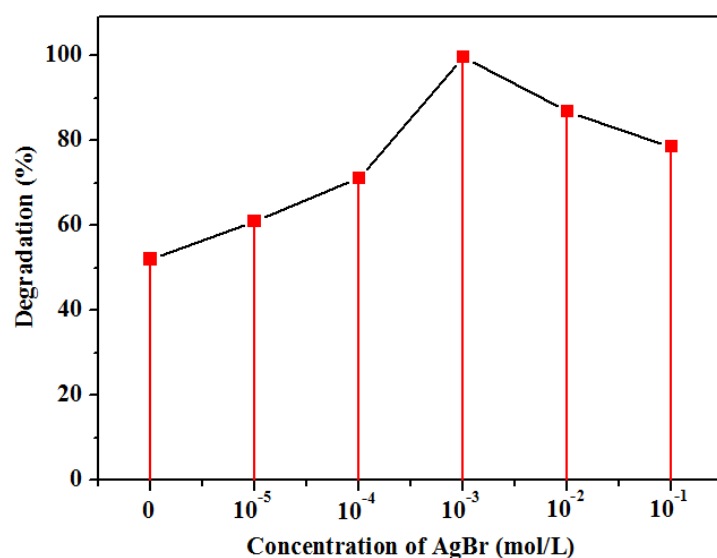
393 Two routes for the mineralization of ethanol can be assumed: the direct one with CO₂
 394 production associated with a greater consumption of ethanol and a parallel and indirect reaction
 395 that considers acetaldehyde degradation, which is favored in ethanol absence. This results from
 396 the existence of a heteroconjunction of photoactive species that favor the formation of different
 397 radical species, which are able to mineralize, and is connected with the changes in the oxidation
 398 state of carbon in ethanol (-1), acetaldehyde (+1) and CO₂ (+4) during the reaction pathway.

399 These results confirm the important and effective role that Ag-TiO₂ decorated species
 400 play in the ethanol photodegradation and the influence of the preparation method. The reasons
 401 for the efficiency of photodegradation of paper-AgBr-TiO₂ compared to paper-TiO₂-AgBr
 402 can be assigned to the effective interaction of TiO₂ and AgBr on paper fibers according to
 403 characterization results and the enhanced absorption in the visible domain due to the band-gap
 404 and the low recombination rate of charge carrier (Cui et al., 2018; Fu et al., 2019; Onkani et al.,
 405 2020; Wang et al., 2012).The positive effect in the catalytic performance of the band gap

406 modification and the increase of reactive oxygen species (ROS) due to the interaction of AgBr
407 and TiO₂ has been proved with a decrease in the reaction time and an increase in the
408 mineralization. Despite in both cases the same species are present, and their combination is
409 necessary to improve the activity, the order of addition of the precursors also influences the
410 performance. The incorporation of AgBr onto the surface coated with titania blocks some active
411 centers hindering the degradation routes.

412 For the AgBr–TiO₂–cellulose composite under UV light irradiation, the intensity and
413 coupling of OH–photogenerated active radicals, which come from both Ag-species and TiO₂,
414 and O₂⁻ radicals from Ag⁺-AgBr species would be involved in the process according to
415 semiconductor combination order. An enhancement of the photocatalytic performance is
416 obtained with the use of metal coated TiO₂ nanoclusters as highly active catalysts for aerobic
417 oxidation under visible light irradiation and, consequently, paper–AgBr–TiO₂ can be
418 considered as a promising catalyst in the treatment of polluted air through its ability to
419 completely remove the pollutant. Therefore, this photocatalyst will have wide applications in
420 the improvement of air quality especially in indoor places.

421 Furthermore, the existence of an optimum concentration of AgBr for ethanol
422 photodegradation has been analyzed by changing the initial concentration of AgBr solution in
423 the synthesis of paper–AgBr–TiO₂ photocatalyst. In Figure 8 the photocatalytic performance of
424 paper–AgBr–TiO₂ prepared with different solutions of AgBr using molar concentrations from
425 10⁻⁵ to 10⁻¹ M is displayed, and corresponded to Ag content in the final product of 0.005, 0.03,
426 0.27, 2.9 and 3.1 mg·g⁻¹ according to ICP measurements. For comparison, the results for paper–
427 TiO₂ material synthesized without adding AgBr NPs are also included.



428

429 **Figure 8.** Effect of the concentration of the AgBr solution used to prepare paper-

430 AgBr-TiO₂ catalysts on the photodegradation of ethanol after 90 min of irradiation.

431

432 The photocatalytic performance of paper-TiO₂ was enhanced when there is an

433 interaction between titania and AgBr species as has been explained above. An increment of the

434 photocatalytic performance was observed while the concentration of AgBr increased from 10⁻

435 ⁵ to 10⁻³M. Nevertheless, when the concentration of AgBr solution was higher than 10⁻³ M, the

436 degradation of ethanol started to decrease and, in consequence, the optimum concentration for

437 AgBr is 10⁻³ M. As other authors have reported for other photocatalytic systems (Feng et al.,

438 2015; Reddy et al., 2020), a high load of a second component over a support or several films of

439 the same semiconductor can negatively affect to the catalytic activity, due to a reduction of the

440 catalytic active sites. As AgBr concentration increases up to the optimum, there is an effective

441 interaction between TiO₂ and Ag species that significantly improves the photocatalytic activity.

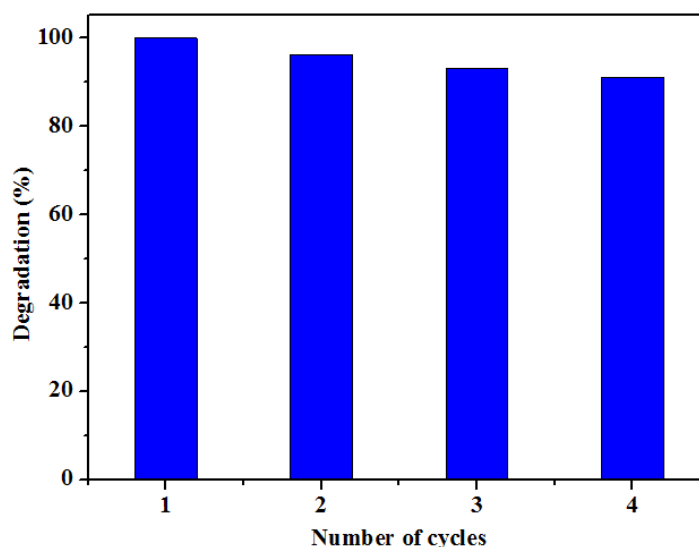
442 However, if the concentration of AgBr in the synthesis solution is higher than 10⁻³ M, the

443 amount of bulk Ag-species reaches its maximum incorporation around 3mg·g⁻¹ and hinders the

444 formation of the reactive oxygen species and may reduce the available charge carriers, which

445 decrease the photocatalytic performance of the paper–AgBr–TiO₂ in the degradation of ethanol
446 in gas phase.

447 Photocatalyst stability is an economical and environmental important factor, and it is
448 especially significant for photocatalysts immobilized on flexible supports such as paper.
449 Therefore, four cycles in the same experimental conditions with intermediate reactivation were
450 carried out with paper–AgBr–TiO₂ catalyst in order to verify its stability in the degradation
451 process of ethanol. The degradation percentage values obtained at the end of each cycle are
452 represented in Figure 9. Paper–AgBr–TiO₂ generally showed relatively similar degradation
453 behavior in various cycles under simulated sunlight illumination at room temperature.



454
455 **Figure 9.** Evolution of the photodegradation efficiency of gas phase ethanol in the presence of paper–
456 AgBr–TiO₂ catalyst after four cycles of 120 min at room temperature under Xenon lamp illumination.

457
458 A remarkable 99.8% of ethanol could be degraded during the first cycle, while 91% of
459 ethanol could still be degraded by paper–AgBr–TiO₂ for the fourth cycle, indicating the efficacy
460 and the high photocatalytic stability of paper–AgBr–TiO₂. The partial deactivation would be
461 assigned to the irreversible adsorption of partially oxidized products on the TiO₂ surface. The
462 interaction between the adsorbed species and TiO₂ leads to a decrease in the number of active

463 sites in the course of reaction. For the hybrid-catalyst used in this photocatalytic process, Ag^+
464 species would be eventually reduced to Ag^0 producing non-aggregated silver nanoparticles on
465 TiO_2 , as can be observed in the XRD pattern after the four cycles, where an additional peak was
466 detected around 38.12° that is related to metallic Ag^0 (JCPDS 04-0783), besides a slight
467 decrease in the peaks associated with AgBr at 31 and 44.3° (JCPDS 06-0438) (Sui et al., 2015).
468 The presence of some transitory Ag^+ ions during the reaction should help to oxidize species
469 adsorbed on the catalyst and regenerate and clean the surface. Therefore, the slightly
470 deactivated paper– AgBr – TiO_2 photocatalyst is reactivated by partially oxidized products
471 accumulated on the surface of TiO_2 that interact with Ag nanoparticles formed during the
472 catalytic cycle.

473

474

475 **4. Conclusions**

476 In summary, a facile and effective strategy to incorporate AgBr/TiO_2 on paper has been
477 proposed. A cellulose-based hierarchical structure with well dispersed TiO_2 small spherical
478 particles around $1\mu\text{m}$ decorated with a pseudo-liquid coating of Ag^+ and AgBr species was
479 obtained. Paper– AgBr – TiO_2 is found to be more efficient in ethanol degradation than paper–
480 TiO_2 and paper– TiO_2 – AgBr . The incorporation of AgBr to the formulation produces the blue shift
481 in the absorption, which increases the absorbance in the visible range. The order of addition
482 during the synthesis influences the reactive oxygen species and the photocatalytic activity. The
483 Ti–Ag interaction in Paper– AgBr – TiO_2 reduces the pair recombination rate and increases the
484 available charge carriers, and, consequently, improves the photocatalytic performance of
485 ethanol degradation. Paper– AgBr – TiO_2 was stable and reusable showing 91% efficiency even
486 at the 4th cycle.

487 In general, this work represents a new vision of functional materials that relies on
488 cellulose paper as a platform, which was prepared through a simple, cost-effective and
489 environmentally friendly method and it can be used with all flexible supports. This hybrid
490 paper–AgBr–TiO₂ photocatalyst has several advantages: (1) the excellent ability to remove
491 ethanol in the gas phase, which makes this hybrid material effective to treat polluted air, (2)
492 very good stability properties with the possibility of reuse for several cycles, (3) easy to recover
493 compared to catalysts in powder form, (4) the possibility of using sunlight as an energy source
494 to activate the photocatalyst, which is positive in both environmental and economic terms and
495 (5) it has wide potential for application in the environmental field and it can also be used in
496 commercial applications as a deodorizing filter or indoor air purification.

497

498

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501

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